



**REQUEST FOR PROPOSALS
ATL SOLICITATION # 26-002**

**TRANSIT OPERATIONS AND MAINTENANCE SERVICES
For ATLANTA-REGION TRANSIT LINK AUTHORITY and
GWINNETT COUNTY**

ATTACHMENT 12

CONTENTS

Preventive Maintenance Inspection Plan

Preventive Maintenance Inspection (PMI) Plan –

This plan outlines scheduled inspections, routine servicing, and detailed component evaluations based on manufacturer recommendations, regulatory requirements, and operational conditions. The contractor will be responsible for providing a structured maintenance schedule based on mileage and/or time intervals with clearly defined procedures, inspection checklists, and documentation practices. —the plan aims to proactively identify and address potential issues before they lead to costly repairs or service disruptions. The PMI plan includes quality control measures, all structured to maximize vehicle uptime, extend asset life, and comply with Federal Transit Administration (FTA) guidelines and Original Equipment Manufacturer (OEM) standards.

The Maintenance Schedule establishes structured timeline for routine inspections, servicing, and component replacements to ensure optimal vehicle performance and safety. This schedule is developed based on manufacturer (OEM) guidelines, historical maintenance data, and industry best practices, incorporating both time-based and mileage-based intervals. This PMI plan specifies the minimum requirements necessary for compliance, quality assurance, and serving as a baseline for audits, performance assessments, and continuous improvement efforts.

Engine	
Air intake piping - Check	Daily
Cooling fans - Check	Daily
Crankcase breather tube - Check	Daily
Air tanks and reservoirs - Check	Daily
Coolant level - Check	Daily
Fuel/water separator fuel filter - Drain	Daily
Engine oil level - Check	Daily
DEF (diesel exhaust fluid) level - Check	Daily
After-treatment exhaust piping - Check	Daily
Air cleaner restriction indicator - Check	Daily
Charge air piping/system - Check	Every 3,500 miles or every 250 hours
Charge air cooler - Check	Every 3,500 miles or every 250 hours
Radiator - Inspect for leaks, dirt, debris	Every 6,000 miles or every 450 hours
Radiator hoses and hose clamps - Check	Every 6,000 miles or every 450 hours
Surge tank and pressure relief caps - Check	Every 6,000 miles or every 450 hours
Coolant - Test for replacement limits	Every 6,000 miles or every 450 hours
Coolant filter - Change	(standard filter) Every 500 hours (ESI filter) Every 4,000 hours
Coolant SCA concentration level - Check	Every 7,000 miles or every 500 hours
Mounting hardware - Check	Every 10,000 miles
Cooling system - Flush	Every 14,000 miles or every 1,000 hours
Belt tensioners, automatic - Check	Every 15,000 miles or every 1,500 hours
Drive belts - Check	Every 15,000 miles or every 1,500 hours

Overhead set - Adjust	Every 22,000 miles or every 2,000 hours
Engine / engine compartment - Steam clean	Every 30,000 miles or every 3,000 hours or as needed
Vibration damper - Inspect	Every 30,000 miles or every 3,000 hours
Air compressor discharge lines - Clean	Every 30,000 miles or every 3,000 hours
Engine oil and filter- Change	Duty Cycle Dependent
Engine brake assembly - Adjust	Every 45,000 miles or every 4,500 hours
Air intake connection - Clean	Every 45,000 miles or every 4,500 hours
Fuel/water separator primary fuel filter - Change	Every 50,000 miles or every 1,500 hours or 18 months
Standard secondary fuel filter - Change.	Every 50,000 miles or every 1,500 hours or 18 months
Engine mounts - Check	Every 60,000 miles

Exhaust	
Check for exhaust restrictions and leaks	Every 12,000 miles
Check for loose exhaust fasteners and straps	Every 12,000 miles
Visually inspect exhaust bellows and alignment	Every 12,000 miles
Remove bellows for complete inspection and realignment	Every 50,000 miles or 1 years whichever comes first
DPF (diesel particulate filter) - Clean	Every 50,000 miles or every 5,000 hours
After-treatment DEF dosing unit filter - Change	Every 60,000 miles or every 6,500 hours
Replace exhaust bellows	Every 250,000 miles

Transmission	
Change main & lube filters	Every 75,000 miles, 3,000 hours, or 3 years, whichever comes first
Change transmission fluid	Every 150,000 miles, 6,000 hours, or 4 years, whichever comes first
Inspect transmission mounts	Every 60,000 miles

Driveline	
Lubricate U-joints and slip splines	Every 8,000 miles

Check driveline fastener torque	Every 24,000 miles
Hydraulic System	
Check hydraulic fluid level	Monthly
Replace hydraulic fluid filter element	Every 100,000 miles or annually, whichever comes first
Replace hydraulic fluid	Every 100,000 miles or annually, whichever comes first

Drive Axle	
Check gear oil in drive axle	Every 3,000 miles
Change gear oil in drive axle- Conventional oil	Every 25,000 miles or annually, whichever comes first
Change gear oil in drive axle- Synthetic oil	Every 100,000 miles or every 2 years, whichever comes first
Inspect seals and gaskets for leaks.	Every 6,000 miles
Check axle mounting fastener torque	Every 24,000 miles
Check axle flange nut torque	Every 24,000 miles
Clean differential breather	Every 42,000 miles
Inspect wheel end hub bearings	Every 100,000 miles or annually

Steering and Front Axle	
Check wheel end oil	Every 1,000 miles
Change wheel end oil.	First 5,000 miles, then every 30,000 miles
Check pitman arm for wear or damage	Every 6,000 miles
Grease drag link and steering arms	Every 10,000 miles
Lubricate steering column U-joints and shaft	Every 12,000 miles
Check steering gear mounting bolt torque	Every 12,000 miles
Check steering gear mounting plate for damage	Every 12,000 miles
Check tie rod ends for wear and loose nuts	Every 12,000 miles
Check steering arms for wear or damage	Every 12,000 miles
Check drag link anti-tilt bushing seal for wear or damage	Every 12,000 miles
Lubricate steering intermediate shaft	Every 12,000 miles
Check for excessive hub end play	Every 15,000 miles or every 6 months
Grease behind output shaft dirt-and-water seal .	Every 24,000 miles
Inspect steering shaft seal	Every 24,000 miles
Change wheel end oil	Every 30,000 miles

Brakes	
Inspect brake air hoses for leaks or damage	Every 6,000 miles
Check brake chambers for air leaks	Every 6,000 miles
Check brake shoe lining thickness	Every 6,000 miles
Lubricate slack adjusters	Every 6,000 miles
Check slack adjuster operation	Every 12,000 miles
Perform brake valve preventative maintenance	Every 25,000 miles
Clean, and inspect brake valve, treadle, plunger boot, and mounting plate	Every 25,000 miles or every 3 months
Lubricate treadle roller, roller pin, and hinge pin	Every 25,000 miles or every 3 months
Apply a thin layer of Barium grease between the plunger and mounting plate, do not over oil	Every 25,000 miles or every 3 months
Lubricate brake cam bushings	Every 50,000 miles

Wheels	
Check wheel stud nut torque	First 100 miles, then every 10,000 miles

Rear Suspension	
Re-torque suspension fasteners	First 5,000 miles, then every 50,000 miles
Check suspension ride height	Every 6,000 miles
Check air springs for wear and damage	Every 24,000 miles
Check shocks and bushings for leaks and wear Check for loose or damaged mounting parts	Every 24,000 miles
Check kneeling system operation	Every 24,000 miles
Inspect suspension bushings and all suspension components for damage, looseness, and wear or cracks	Every 24,000 mile
Front Suspension	
Re-torque suspension fasteners	Every 24,000 miles
Check air springs for wear and damage	Every 24,000 miles
Check shocks and bushings for leaks and wear	Every 24,000 miles
Check external bump stops for wear and damage	Every 24,000 miles
Check for proper ride height	Every 24,000 miles
Check for loose or damaged mounting parts	Every 24,000 miles
Test height control valve operation	Every 24,000 miles
Test kneeling system operation (if equipped)	Every 24,000 miles

Inspect suspension components for damage, looseness, and wear or cracks	Every 50,000 miles
Air System	
Check air compressor mounting fasteners	Every 6,000 miles
Check air tank mounting fasteners	Every 6,000 miles
Inspect air lines for cuts, swelling, kinks, pinching, melted, chafing, deterioration, or any damage	Every 6,000 miles
Inspect for loose or missing retaining clips, ties, grommets, and supporting parts to prevent excess vibration which could loosen or damage connections	Every 6,000 miles
Check that supports and brackets are in good condition and that clamps have not deteriorated	Every 6,000 miles
Perform brake valve preventative maintenance	Every 25,000 miles
Inspect air compressor lines	Every 42,000 miles
Check compressor discharge and inlet for carbon	Every 42,000 miles
Check compressor operation	Every 42,000 miles
Check all air lines and fittings for leaks	Every 42,000 miles
Test governor operation and check for leakage	Every 50,000 miles
Disassemble and clean PPV's	Every 50,000 miles
Disassemble, clean, inspect single check valves	Every 50,000 miles
Rebuild PP-1 parking brake valve	Every 50,000 miles
Rebuild QR-1, SR-1, R-12DC, R-14, double check valves	Every 100,000 miles
Rebuild air compressor	Every 200,000 miles

Air Dryer	
Drain reservoirs, if oil or moisture is present, perform functionality tests	Every 30 days
Test air dryer operation and check for leaks.	Every 25,000 miles
Check air dryer mounting fasteners	Every 25,000 miles
Rebuild using OEM kit	Every 14-18 months
Check condition of safety valve, replace as needed	Every two years or as needed
Check continuity of heater with an ohmmeter, replace if no continuity is present	Every two years or as needed
Drain reservoirs, if oil or moisture is present, perform functionality tests	Every 30 days

Test air dryer operation and check for leaks	Every 25,000 miles
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Electrical - Batteries	
Check cables, hold downs, and boots	Every 6,000 miles
Check open circuit voltage with DMM & service any that are low (<12.4 VDC) & check system	Every 6,000 miles
Clean batteries of dirt and acid	Every 6,000 miles
Inspect for bulging case, damaged terminals...	Every 6,000 miles
Check battery electrolyte level and connection torques	Every 12,000 miles
Test conductance with Medtronic tester per manufacturer's procedures	Every 12,000 miles
Check voltage regulator settings	Every 24,000 miles
Electrical- Electric Cooling System Fan	
Inspect fan blades and radiator core for debris	Daily
Inspect protective caps and retaining rings	Every 6 months
Inspect power and ground cables for corrosion or damage	Every 6 months
Electrical- Starter	
Inspect cables for damage or corrosion	Every 6,000 miles
Check torque on cables and re-torque as necessary	Every 36,000 miles
Inspect bolts, cable support clamp, and brushes	Every 36,000 miles
Inspect solenoid cap for cracks/damage	Every 36,000 miles
Check starter engagement protection circuit	Every 36,000 miles
Check pinion teeth for damage	Every 120,000 miles
Service starting motor	Every 120,000 miles
Electrical- Alternator	
Inspect cables for damage or corrosion	Every 6,000 miles
Inspect support brackets at alternator, and torque bolts	Every 6,000 miles
Check alternator for dirt buildup and grime	Every 6,000 miles
Change bearings and complete teardown check	Engine overhaul
Electrical- Rear Main Fuse Panel	
Inspect cables for damage or corrosion	Every 6,000 miles
If cables exhibit damage or corrosion, remove cables, repair and replace cables as required, reapply Kopr-Shield and re-torque cables	Every 6,000 miles
Check torque on all connections	Every 6,000 miles

Fuses should not be removed unless blown or improperly seated	Every 6,000 miles
Electrical- A/C Heater Unit	
Inspect power and ground cables, and all electrical connections inside of return air	Every 6,000 miles
Check torque on cables and re-torque as necessary	Every 6,000 miles
If cables exhibit damage or corrosion, remove cables, repair and replace cables as required, reapply Kopr-Shield and re-torque cables	Every 6,000 miles
Electrical- Chassis and Engine Harnesses/Cables	
Inspect for dirt and salt buildup in chassis and clean	Every 12,000 miles
Check clamps, chafing	Every 12,000 miles
Inspect for heat damage around hot areas, such as the turbo, muffler, etc	Every 12,000 miles
Clean ground connections	Every 36,000 miles
Check torque on cables and re-torque as necessary	Every 36,000 miles
Electrical- Battery Equalizer	
Inspect for dirt, damage or corrosion	Every 6,000 miles
If cables exhibit damage or corrosion, remove cables, repair and replace cables as required, reapply Kopr-Shield and re-torque cables	Every 6,000 miles
Check torque on cables and re-torque as necessary	Every 6,000 miles
Electrical- Main Disconnect Switch	
Inspect for dirt, damage or corrosion	Every 6,000 miles
If cables exhibit damage or corrosion, remove cables, repair and replace cables as required, reapply Kopr-Shield and re-torque cables	Every 6,000 miles
Check micro-switch for function (if equipped)	Every 6,000 miles
Check battery switch for function and for continuity in open and close	Every 6,000 miles
Electrical- Front Main Fuse Box	
Inspect cables for damage or corrosion	Every 6,000 miles
If cables exhibit damage or corrosion, remove cables, repair and replace cables as required, reapply Kopr-Shield and re-torque cables	Every 6,000 miles
Check torque on all connections	Every 6,000 miles

Fuses should not be removed unless blown or improperly seated	Every 6,000 miles
Electrical- Rear Main I/O panel	
Inspect power and ground cables, fuses, and circuit breakers	Every 6,000 miles
If cables exhibit damage or corrosion, remove cables, repair and replace cables as required and re-torque cables	Every 6,000 miles
Check torque on cables and re-torque as necessary	Every 36,000 miles
Electrical- Front Main I/O panel	
Inspect power and ground cables, fuses, and circuit breakers	Every 6,000 miles
If cables exhibit damage or corrosion, remove cables, repair and replace cables as required and re-torque cables	Every 6,000 miles
Check torque on cables and re-torque as necessary	Every 36,000 miles
Electrical- Exit Door I/O Panel	
Inspect circuit breakers	Every 6,000 miles
Electrical- Front Console Panel	
Inspect power and ground cables, fuses, and circuit breakers	Every 6,000 miles
Electrical- Driver's Heater / Fans / Booster Fan	
Inspect power and ground cables, switches, fuses, and circuit breakers	Every 60,000 miles
Inspect/replace brushes if equipped	Every 80,000 miles
Electrical- Ceiling Harnesses	
Check clamps, chafing, lamp sockets, ballast, etc	Every 60,000 miles
Electrical- Console and Dash	
Check clamps, chafing, lamp sockets, switches, etc	Every 60,000 miles

Body and Chassis	
Lubricate wiper arm pivot posts	Every 6,000 miles
Inspect body for fluid leaks	Every 6,000 miles
Wash underbody/engine compartment and inspect for damage and corrosion.	Every 12,000 miles or as needed
Inspect fenders and splash aprons.	Every 24,000 miles
Check wiper arm adjustment	Every 24,000 miles
Inspect welds on frame, brackets, etc.	Every 30,000 miles

Check bumper mounting fastener torque.	Every 42,000 miles
Check floor covering seam sealing	Every year
Reseal floor covering	Every 3 years or as needed

Doors	
Check door panel alignment	Every 6,000 miles
Inspect door seals for leaks or damage	Every 6,000 miles
Inspect door sensitive edge	Every 6,000 miles
Test emergency door release mechanisms	Every 12,000 miles
Check door motor and base plate fasteners	Every 18,000 miles
Inspect lower door shaft pivot bearings - Check for excessive	Every 250,000 miles
radial play (>0.06 inch) of pivot bearing within door shaft	Every 250,000 miles

Wheelchair Ramp	
Clean ramp platform surface	As needed and every 6,000 miles
Clean rising floor surface	As needed and every 6,000 miles
Clean drive platform assembly (under the rising floor)	As needed and every 6,000 miles
Check ramp platform surfaces (both sides)	Every 6,000 miles
Check rising floor surface	Every 6,000 miles
Check curb-side lugs, bearings, and curb-side rollers	Every 6,000 miles
Check chain/counterbalance assembly	Every 6,000 miles
Check drive train, sprockets, and couplings	Every 6,000 miles
Check stow latch mechanism and solenoid linkage	Every 6,000 miles
Check stow limit switch	Every 6,000 miles
Check all electrical cables	Every 6,000 miles
Check structural integrity of frame and ramp assembly	Every 6,000 miles
Clean and lubricate drive chain and chain/counterbalance assy	Every 6,000 miles
Lubricate stow latch bushings with thin coating of anti-seize.	Every 6,000 miles
Check for rust	Every 6,000 miles
Wheelchair Lift	
Ensure all system covers, instruction information and placards are in place and good condition	Every 6,000 miles

Inspect hydraulic lines for leaks and proper routing	Every 6,000 miles
Inspect all Q straints, ensure E-Track bolts are tight. 8 Q-straint must be in vehicle	Every 6,000 miles
Ensure pump handle is in place/good condition.	Every 6,000 miles
Ensure jump seat is in good condition, wheelchair clamps are in good condition	Every 6,000 miles
Check reservoir fluid level	Every 6,000 miles
Ensure all lights are operational	Every 6,000 miles
Ensure all lift safety features are functioning properly (example: lift will not operate with door closed)	Every 6,000 miles
Check for smooth lift operation, lift clears door, lift must be level with the floor and no excessive gaps	Every 6,000 miles
Ensure all lift handrails are in place and securely mounted	Every 6,000 miles
Inspect lift unit for stress cracks, proper mounting and alignment	Every 6,000 miles
Verify that lift towers and barrier operates properly	Every 6,000 miles

Air Conditioning	
Check refrigerant charge	Every 6,000 miles
Visually inspect refrigerant hoses & tubing	Every 6,000 miles
Visually inspect for refrigerant or oil leaks	Every 6,000 miles
Check dry eyes in bottom receiver sight glass and/or liquid line sight glass for moisture	Every 6,000 miles
Visually inspect clutch armature for wear	Every 6,000 miles
Inspect compressor drive belt & check tension	Every 6,000 miles
Check compressor oil level & color	Every 6,000 miles
Visually inspect unit for loose, damaged, or broken parts	Every 6,000 miles
Clean or replace return air filter	Every 6,000 miles or every 3 Months, whichever comes first
Inspect condenser & evap coils for cleanliness	Every 6,000 miles
Install service gauge manifold set & check system pressures, temperatures, & suction line	Every 18,000 miles
Check clutch air gap (X426, X430 only).	Every 18,000 miles

Check evap/heater blower & condenser fan motor speed, voltage, & amps	Every 24,000 miles
Lubricate evaporator fan shaft bearings	Every 24,000 miles
Inspect evap/heater blower & condenser fan motor brushes, commutator, bearings	Every 24,000 miles
Check EPR valve operation	Every 48,000 miles
Replace liquid line dehydrator	Every 48,000 miles
Check hot water control valve (if installed)	Every 48,000 miles
Steam clean compressor & clutch	Every 48,000 miles
Check clutch coil resistance & voltage	Every 48,000 miles
Lubricate clutch bushing	Every 48,000 miles
Check high & low pressure cutouts	Every 48,000 miles
Check compressor oil for acidity	Every 48,000 miles
Check compressor efficiency	Every 48,000 miles
Check compressor oil pump pressure	Every 48,000 miles
Check thermostat cycle sequence on all modes	Every 48,000 miles
Clean control panel area & return air sensor with compressed air	Every 48,000 miles
Check heater booster pump motor operation	Every 48,000 miles
Inspect wires/terminals for damage/corrosion	Every 48,000 miles
Check condenser pressure switch/condenser motor hi/low speed operation (if equipped)	Every 48,000 miles
Check freeze thermostat (if equipped)	Every 48,000 miles
Clean condenser/evaporator drains & check drain hose check valves	Every 48,000 miles
Visually inspect engine coolant hose & hose clamp on heater coil system	Every 48,000 miles
Clean condenser & evaporator coils	Every 48,000 miles
Check engine coolant for antifreeze protection down to 30° to prevent heater coil freeze	Every 48,000 miles
lighten compressor, A/C unit, & fan motor mounting hardware	Every 48,000 miles
Check condenser air seals & air deflector (if installed)	Every 48,000 miles
Check evaporator blower shaft coupling adjustment/alignment (if installed)*	Every 48,000 miles
Replace booster pump bearings	Every 6 years

Farebox	
Clean magnetic swipe utilizing four swipes with cleaning card	Every 30 days

Clean token and coin cup with sponge and isopropyl alcohol	Every 30 days
Clean trim unit ticket path with four passes of cleaning card	Every 30 days
Clean exterior of farebox with stainless steel cleaner (Do not spray top of the farebox)	Every 30 days
Inspect wiring harness under coach for proper routing and damage	Every 30 days
Perform full function test of farebox	Every 30 days
Clean OCU with mild detergent	Every 90 days
Clean passenger display with soft damp cloth	
Clean coin validator externally with a damp cloth and mild detergent, internally utilize compressed air or Isopropyl alcohol	Every 90 days
Clean coin validator solenoid with cotton swab and Isopropyl alcohol	Every 90 days
Clean Coin/Token cup with all purpose cleaner	Every 90 days
Bill validator clean with mild detergent on a damp cloth externally and internally clean with compressed air	Every 90 days
Bill transport O-rings clean with mild detergent.	Every 90 days
Inspect Bill transport pulleys and belts for wear replace as needed	Every 90 days
Inspect Cash lock mechanism repair as needed	Every 90 days
Inspect Trim unit drive belt for wear	Every 90 days
Inspect and clean Trim unit drive belt roller	Every 90 days
Inspect and clean all black rollers	Every 90 days
Inspect and clean optical sensors on the Trim unit	Every 90 days
Lubricate Bill Transport idler post	Every 180 days
Lubricate 20 tooth spur drive	Every 180 days
Clean and lubricate Cashbox slide, coin stripper, and bill stripper. Clean using mild detergent	Every 180 days
Lubricate locking bar	Every 180 days
Lubricate electronic lock	Every 180 days
Inspect clean and lubricate Coin Bypass mechanism	Every 180 days
Clean and inspect magnetic heads on Trim unit	Every 180 days

Clean and inspect print head on Trim unit	Every 180 days
Inspect and clean Trim unit solenoids	Every 180 days
Clean and inspect Trim unit Gears	Every 180 days
Clean and inspect Trim unit Edge guides	Every 180 days
Clean and inspect Trim unit drive belt replace if necessary	Every 180 days
Clean and inspect drive pulleys	Every 180 days
Inspect Ticket cassette adjust stripper gap if necessary	Every 180 days
Inspect bearings, bushings, and motor for proper operation	Every 180 days
Replace cashbox ID and Trim unit battery	Every 3 years
Replace coin bypass spring	Every 3 years

Destination Sign	
Inspect both front and side signs for proper operation	Every 6 months
Check driver display and control unit for proper operation	Every 6 months
Clean inside of destination sign glass	Every 6 months
Check all cables and wiring for wear, fraying, and proper clamp and routing	Every 6 months
Run test sign code and four other run codes to determine proper operation	Every 6 months
Check sign door for proper fit.	Every 6 months
Check all latches for proper adjustment and damage	Every 6 months
Inspect all hinges for possible defect	Every 6 months
Inspect sign housing for damage, cracks, loose mounting hardware	Every 6 months
Check destination sign lighting for proper operation.	Every 6 months
Clean all trash, dust, and debris from sign compartment	Every 6 months